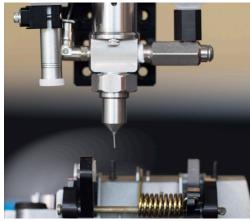
# 787MS-SS MicroSpray<sup>™</sup> Valve

Produces spray patterns as small as 3.3 mm (0.130")



Apply a precise, uniform spray pattern more than 30% smaller than standard spray valves.



787MS-SS valve spraying oil onto automotive door handle spring.

Part #	Description
7012549	787MS-SS valve (Does not accept tip centering guide)
7029409	787MS-SS valve with centering air cap

The 787MS-SS Series is a precision spray valve that uses low volume low pressure (LVLP) technology to produce uniform spray patterns between 3.3 mm (0.130") and 19.1 mm (0.75") in diameter.

Innovative design uses a small gauge 0.3–0.1 mm (0.013–0.004") ID disposable dispensing tip in place of a standard spray nozzle. This concentrates the LVLP air used to atomize the coating into uniform spray patterns over 30% smaller than Nordson EFD's standard spray valve configuration. Between shots the valve needle seats in the hub of the dispensing tip, virtually eliminating dead fluid volume.

## **Features and Benefits**

- High transfer efficiency
- No overspray or mist
- Medium- to low-viscosity fluids
- · Consistent spray patterns
- Cycle rate exceeds 400/minute
- Low maintenance design

#### **TIP CENTERING GUIDE**

The Tip Centering Guide ensures proper alignment of the dispensing needle in critical spray applications. Order components separately.

Part #	Description
7027984	Replacement air cap
7027985	Centering Guide, 27/33 ga
7029405	Centering Guide, 23 ga
7029406	Centering Guide, 25 ga
7029407	Centering Guide, 30 ga
7029408	Centering Guide, 32 ga





# **Specifications**

Specifications			Stroke Calibration
Item	Specification		
Size	131.6L x 26.9DIA mm (5.18L x 1.06DIA")		Stroke Control
Weight	336.0 g (11.8 oz)		Stroke Reference
Actuating air pressure required	4.8–6.2 bar (70–90 psi)		Distan Caving
Maximum fluid pressure	7.0 bar (100 psi)		Piston Spring
Fluid inlet	1/8 NPT female	Air Cylinder Body	Actuating Air Inpu
Mounting	1/4-28 UNF tapped hole	Piston and Needle	
Cycle rate	Exceeds 400 per minute		
Air cylinder body	303 stainless steel	Mounting Hole 1/4-28 UNF	APPC-
Fluid body	303 stainless steel	1/4-20 011	
Air cap	303 stainless steel	Fluid Inlet	Packing Spring
Piston	303 stainless steel	1/8 NPT	Needle Packings
Needle and nozzle	303 stainless steel		Push-in Fitting
Maximum operating temperature	102° C (215° F)	- Com	
Warranty	1 year, limited		The second se
		Fluid Body	
		Ist	
		Tip Adapter	Air Cap
		· · · •	1 iii Oup
Regulator			
Plant air 🛛 📜 🏹			
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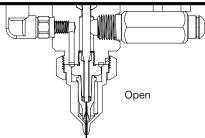
EFD Valves

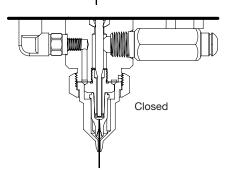
ValveMate 8040

 Fluid Actuating air Constant air

> Nozzle air Electrical

Tanks





# ValveMate 8040 Controller

The ValveMate<sup>™</sup> 8040 controls valve open time and nozzle pressure. Its compact size allows the controller to be mounted near the valve for easy setup and spray adjustment.

- Multi-valve Control up to (2) spray valves
- Partner to Programmable Logic Controller (PLC)
- Easy control for consistent coverage
- Precise control of nozzle air pressure
- End-of-cycle air delay prevents valve from clogging
- End user convenience
- Maximum machine efficiency



### **Select Your Controller**

See the Valve Selection Guide for the controllers compatible with this valve www.nordsonefd.com/ValveGuide.

#### Fluid Reservoirs

Nordson EFD reservoirs are supplied with precision, constant-bleed regulators to ensure consistent fluid pressure to the valve. Tank reservoirs are available in 1.0, 5.0 and 19.0 liter capacities. Cartridge sizes range from 2.5 to 32 ounces (75 cc to 950 cc).

#### **Automated Dispensing Systems**

Nordson EFD automated dispensing systems deliver market-leading repeatability and accuracy in fluid placement and positioning. Specialized dispensing software simplifies setup and programming. Optimize dispensing results with features such as laser height sensing and smart vision CCD cameras.

### **Request a Process Evaluation**

Contact Nordson EFD to configure a precision dispense system that meets your specific needs, with:

- A complimentary process evaluation by experienced fluid dispensing experts.
- Samples processed for customer evaluation and approval prior to purchase.



787MS-SS spray valve applies silicone oil into medical parts.



For Nordson EFD sales and service in over 40 countries, contact Nordson EFD or go to www.nordsonefd.com.

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